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Sputter deposited bioceramic coatings: surface characterisation and initial protein adsorption studies using surface-MALDI-MS

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Abstract Protein adsorption onto calcium phosphate (Ca–P) bioceramics utilised in hard tissue implant applications has been highlighted as one of the key events that influences the subsequent biological response, *in vivo*. This work reports on the use of surface-matrix assisted laser desorption ionisation mass spectrometry (Surface-MALDI-MS) as a technique for the direct detection of foetal bovine serum (FBS) proteins adsorbed to hybrid calcium phosphate/titanium dioxide surfaces produced by a novel radio frequency (RF) magnetron sputtering method incorporating *in situ* annealing between 500°C and 700°C during deposition. XRD and XPS analysis indicated that the coatings produced at 700°C were hybrid in nature, with the presence of Ca–P and titanium dioxide clearly observed in the outer surface layer. In addition to this, the Ca/P ratio was seen to increase with increasing annealing temperature, with values of between 2.0 and 2.26 obtained for the 700°C samples. After exposure to FBS solution, surface-MALDI-MS indicated that there were significant differences in the protein patterns as shown by unique peaks detected at

masses below 23.1 kDa for the different surfaces. These adsorbates were assigned to a combination of growth factors and lipoproteins present in serum. From the data obtained here it is evident that surface-MALDI-MS has significant utility as a tool for studying the dynamic nature of protein adsorption onto the surfaces of bioceramic coatings, which most likely plays a significant role in subsequent bioactivity of the materials.

1 Introduction

There is a great deal of interest in enhancing the surface properties of calcium phosphate (Ca–P) bioceramic coatings on hard tissue implant devices in order to increase their performance *in vivo*. Of the many techniques available, radio frequency (RF) magnetron sputtering has been identified as a particularly useful technique for the deposition of such Ca–P thin films due to the ability of the technique to provide greater control of the coating's properties and improved adhesion between the substrate and the coating [1–14]. More recently, the addition of titanium dioxide (TiO₂) into Ca–P coatings in order to create hybrid surfaces has been recognised as a key route for enhancing their stability and providing the appropriate biofunctionality [15–23].

Numerous reports have highlighted the importance of protein adsorption to hydroxyapatite (HA) [24–30] and TiO₂ [31–34] surfaces in relation to cell growth (attachment, spreading and differentiation) on hard tissue implants. In particular, the role played by the individual cell-adhesion serum proteins fibronectin and vitronectin in initial attachment and spreading of cells [35]. Despite these important findings the precise mechanisms of protein adsorption and subsequent cell attachment and growth are

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still very poorly understood. One possible reason for this is the complex nature of biological media like serum that biomaterials are exposed to and the potential for involvement of numerous other proteins co-adsorbing to surfaces, potentially providing additional signals to attaching cells. In human serum so far over 3,000 proteins have been identified using classical proteomics approaches [36], and it is a “mind boggling” thought that an estimated 50,000 molecular forms of the plasma proteins could actually exist at any given time [37]. Foetal bovine serum (FBS), often used as a cell culture medium, is even less “well characterised”. One recent report identified 91 proteins including several growth factors in FBS [38], with many of the species also found in human serum.

Studying protein adsorption is also an additional complicating factor in biomaterials research. Despite numerous methods being able to provide reliable quantitative data on the adsorption of individual proteins adsorbed from single solutions or from complex mixtures [39], new methods need to be developed firstly to detect and secondly to identify key components adsorbing from protein solutions like serum. Matrix Assisted Laser Desorption Ionisation Time-of-Flight Mass Spectrometry (MALDI-ToF-MS) is an established method for detecting protein analytes in solution at very low concentrations [40]. In conventional MALDI-ToF-MS the protein is dissolved in a solution together with photoactive molecules (e.g. *trans*-3,5-dimethoxy-4-hydroxy cinnamic acid/sinapinic acid). This mixture is applied onto a sample stub and the solvent evaporated to yield “photomatrix” crystals with encapsulated protein molecules. Under ultra-high vacuum conditions the crystals are irradiated with a pulsed UV laser causing ablation. Proteins are ionised in the expanding plume as a result of complex photochemical reactions [41] and are extracted by an electrical potential before travelling down the ToF flight tube to the detector. An adaptation of the method is the so-called surface-MALDI technique [42, 43]. After the protein adsorption experiment, and thorough rinsing to remove loosely attached proteins, droplets of the matrix solution are applied directly to the protein coated surface. The solution consists of an organic solvent (e.g. acetonitrile) and has a low pH, conditions that are suitable for desorbing a substantial amount of the adsorbed protein. After solvent evaporation matrix crystals are formed in the conventional way with encapsulated proteins, and the sample is glued to the MALDI sample plate for analysis in the conventional way.

Our approach is to utilise surface-MALDI in an attempt to detect and identify some of the proteins that adsorb to the calcium phosphate/titanium dioxide hybrid coatings surfaces from FBS solution. The experiments are aimed at mimicking cell adhesion experiments to the hybrid coatings, in which osteoblasts are suspended in 10% FBS

during cell culture [22]. In doing so we aim to detect proteins that are common adsorbates to most modified surfaces, and whose function in cellular responses may well be unknown. The work provides a starting point for taking a surface proteomics-like approach to understanding biocompatibility of hard tissue implants by firstly identifying key protein adsorbates.

2 Materials and methods

2.1 Sputtering procedure

For this study, titanium was sputter deposited onto abraded Ti–6Al–4V substrates. Subsequently, Ca–P coatings were deposited onto these polycrystalline titanium layers and thermally annealed, in situ. All details of the deposition and thermal processing conditions employed to create the Ca–P/TiO₂ hybrid surfaces are given below.

Titanium layers were sputter deposited onto abraded Ti–6Al–4V substrates (Titanium International Ltd.) (20 mm × 20 mm × 0.5 mm) from two titanium metal targets ((99.995%) Kurt J. Lesker Ltd, USA) of 76 mm diameter and 3.2 mm thickness. The targets were mounted at 45° to the substrate surface. The break-in procedure prior to deposition was conducted at a ramp rate of 15 W/min (all with the source shutter closed). The base pressure was below 7×10^{-5} Pa, with an argon gas flow rate (BOC, 99.995%) of between 15 and 20 standard cubic centimetres per minute (sccm) at a chamber pressure of 2.0 Pascals (Pa) and a throw distance of 100 mm. The deposition was performed at 200 W for 1 h under the same atmospheric conditions as were used for the target break-in procedure. The approximate power density for the titanium targets was 8.7 W cm^{-2} .

Hydroxyapatite (HA) targets, 76 mm in diameter and 5 mm thick were produced by dry pressing HA powder (Merck KGaA, Darmstadt, Germany) at a load of 40 kN for 10 min with a loading rate of 10 kN/min. Radio Frequency (RF) magnetron sputtering was performed using a cluster of three high vacuum Torus 3 M sputtering sources in a custom designed system (Kurt J. Lesker Ltd, USA) each operating with a 13.56 MHz RF generator and an impedance matching network (Huettinger, GmbH, Germany). The sources were all mounted at 45° to the substrate surface. For deposition from the HA targets onto the titanium layers, the RF power in the sputtering system was ramped up slowly to provide an initial break-in phase, thereby minimising any thermal shock effects. The break-in prior to deposition from the HA target was conducted at a ramp rate of 5 Watts (W) per minute (all with the source shutter closed). The base pressure was below 7×10^{-5} Pa, with an argon gas flow rate (BOC, 99.995%) of between 15 and 18

sccm at a chamber pressure of 2.0 Pascals (Pa) and a throw distance of 100 mm. The fragility of the HA targets limited their power absorption capacity and consequently deposition was performed at 150 W for 5 h under the same atmospheric conditions as were used for the target break-in procedure. The power density for these HA targets was approximately 3.3 W cm^{-2} .

In situ annealing was performed on the coatings during sputter deposition. Heating was conducted using an array of quartz lamps mounted immediately behind the substrates in the sputtering system. The coatings were subjected to a ramp rate of 5°C/min to the processing temperature (with the source shutters closed), in situ annealed was then performed throughout the duration of the deposition cycle for the Ca–P coating (5 h). After deposition of the Ca–P coating the source shutters were closed and the coatings were subjected to a ramp rate of 5°C/min back down to a temperature of less than 30°C before they were removed for characterisation. Coatings were produced at 500, 600 and 700°C for this study.

2.2 Characterisation of the Ca–P/TiO₂ coatings

X-Ray diffraction (XRD) of the samples were carried using a Bruker D8 Discover Diffractometer fitted with a Gobel Mirror. A Cu K α X-ray radiation ($\lambda = 1.540 \text{ \AA}$) source was employed with diffraction scans obtained at a tube voltage of 40 kV and a tube current of 40 mA. Each diffraction scan was recorded at 2θ values from 20 to 50° with a step size of 0.04° and a scan dwell time for each increment of 30 s. For the grazing incidence angle XRD studies of Ca–P/TiO₂ coatings on the Ti–6Al–4V substrates the tube angle was set to 0.75° .

X-ray photoelectron spectroscopy (XPS) of the samples were carried out using a Kratos Axis Ultra DLD spectrometer. Spectra were recorded by employing monochromated Al K α X-rays ($h\nu = 1,486.6 \text{ electron volts (eV)}$) operating at 15 kV and 15 mA (225 W). A hybrid lens mode was employed during analysis (electrostatic and magnetic), with an analysis area of approximately $300 \mu\text{m} \times 700 \mu\text{m}$. For each sample, take off angles (TOAs) of 0° , 45° and 75° (with respect to the sample surface) were employed. Wide energy survey scans (WESS) were obtained over the range 0–1,200 eV binding energy (BE) at a pass energy of 160 eV. High resolution spectra were recorded for C1s (280–303 eV), O1s (524–543 eV), Ca2p (342–357 eV), Ti2p (448–469 eV) and P2p (126–141 eV) at a pass energy of 20 eV. The Kratos charge neutraliser system was used on all samples. Sample charging effects on the measured BE positions were corrected by setting the lowest BE component of the C1s spectral envelope to 285.0 eV, i.e. the value generally accepted for adventitious carbon surface contamination [44]. Peak fitting of the

high-resolution spectral regions was performed by subtraction of a linear background and application of a mixed Gaussian–Lorentzian synthetic peak. Full width at half-maximum (FWHM) values for each component were in the range 1.4–1.6 eV and other parameters were applied as part of the instrument-specific curve-fitting routine.

The surface topography of the samples were evaluated using a Digital Instruments Dimension 3000 Scanning Probe Microscope (SPM). The surface was scanned in tapping mode over $5 \mu\text{m} \times 5 \mu\text{m}$ and $10 \mu\text{m} \times 10 \mu\text{m}$ areas using a force modulated etched silicon probe (FESP) with a nominal force constant of 0.28 N m^{-1} . In tapping mode a high frequency (75 kHz) z-oscillation is imposed upon the probe during x – y raster scanning, which only allows intermittent contact between the probe and the sample surface. This eliminates shear forces because the probe is not in constant contact with the sample. The images were collected and subjected to minimal computational manipulation, allowing only for a tilt removal.

The coating thickness of the titanium layers and the Ca–P coatings were determined using a Dektak 8 stylus profilometer (Veeco Instruments Inc, USA). Measurements were taken across 10 step height positions on each sample created by masking the Ti–6Al–4V substrates with aluminium foil prior to deposition in the sputtering system. A $12.5 \mu\text{m}$ diameter diamond tipped stylus was employed with scans lengths of $1,000 \mu\text{m}$ at a force of 15 mg.

2.3 Protein adsorption studies using surface-MALDI-MS

The detection of proteins adsorbed to the calcium phosphate/titanium dioxide coatings exposed to 10% foetal bovine serum (Cambrex, FBS) was undertaken using MALDI-ToF-MS in surface mode (surface-MALDI). The principles of this method have previously been described [42, 43]. In brief, protein adsorption was performed by exposing the surfaces to a 10% solution of heat treated FBS for 1 h at 37°C . The samples were then rinsed three times in MilliQ water and left to air dry. Immediately after drying the top surface of the sample was coated with enough methanol to wet the entire surface (typically $100 \mu\text{l}$). After the methanol evaporated, 4–5 droplets of matrix solution (0.5 or $1 \mu\text{l}$) were applied and the samples left to air dry immediately. The matrix is a saturated solution of sinapinic acid (Fluka) in 1:1 acetonitrile (Fisher Scientific): 0.1% trifluoroacetic acid (TFA, Sigma-Aldrich). The samples were fixed to the MALDI sample plate using double-sided sticky tape (Scotch) and inserted into the instrument.

MALDI-ToF-MS was performed using a Bruker Reflex IV MALDI-ToF mass spectrometer (Bruker-Franzen Analytik, Germany). The instrument uses a pulsed UV laser (N_2 , 337 nm, 3 ns pulse-width) for protein ionization

and delayed extraction combined with time-of-flight analysis for mass separation. Linear detection was employed with a post-acceleration of 10 keV for improved sensitivity. For the surface-MALDI experiments the laser power was adjusted to approximately 80% of its maximum for maximum ion yields and, and the spectra presented are the sum of 1,000 shots. External calibration was performed using a bovine serum albumin standard with three point calibration on the $[M + H]^+$, $[2M + H]^+$ and $[M + 2H]^{2+}$ ions. All MALDI-MS experiments were performed in duplicate.

3 Results and discussion

3.1 Stylus profilometry

The coating thickness of the titanium layers on the Ti-6Al-4V substrates, as determined by stylus profilometry was 533 ± 43 nm. The coating thickness of the Ca-P coatings was 320 ± 34 nm.

3.2 XRD

The XRD patterns for the Ti-6Al-4V substrate, the sputter deposited titanium interlayer and the as-deposited Ca-P coating on the titanium interlayer were reported previously [23]. Upon in situ annealing of the Ca-P coating on the titanium layer to 500°C, the XRD data clearly indicates the presence of HA, as shown in Fig. 1a. Peaks that are clearly indicative of HA were seen throughout the pattern with 2θ values that correspond closely to those observed in the ICDD file #09-0432 for HA. The four strongest peaks are observed at 25.9, 31.7, 32.1 and 32.8° 2θ , and correspond to 002, 210, 211 and 112 reflections, respectively. Furthermore, the intensity of the 002 reflection at 25.9° 2θ

shows that this coating has a 002 preferred orientation, typical of coatings deposited under the conditions employed here [45, 46]. Peaks indicative of the underlying titanium layer are also observed at 2θ values similar to those for titanium layer and correspond closely to those observed for the ICDD file #44-1294 for titanium. The XRD pattern for the Ca-P coating in situ annealed to 600°C, as shown in Fig. 1b, also has peaks associated with HA (ICDD file #09-0432 for HA), however, these peaks show enhanced resolution when compared to the in situ annealed 500°C coatings. Peaks from the underlying titanium are also observed at similar positions to those observed for the coating at 500°C. It is noticeable that no rutile was detected in the sample in situ annealed to 600°C when compared to those produced by post deposition annealing to the same temperature in earlier work [22, 23]. This difference is most likely a direct consequence that post deposition annealing in previous studies was performed in air, whereas the in situ annealing of the samples here was performed under an argon gas pressure of 2 Pa during sputter deposition. It is therefore suggested that the formation of titanium dioxide and its subsequent diffusion through the Ca-P outer layer is diminished during in situ annealed due to the lack of available oxygen species throughout the vacuum deposition process. Whenever these coatings are in situ annealed to 700°C, significant changes are observed when against the in situ annealed surfaces at 500 and 600°C. Peaks indicative of HA (ICDD file #09-0432) and titanium (ICDD file #44-1294) are observed, as shown in Fig. 1c. In addition to these, peaks corresponding to rutile TiO_2 are also evident at 27.4 and 35.9° 2θ , and correspond closely to peaks observed in the ICDD file #21-1276 for rutile TiO_2 . The titanium layer of the 700°C in situ annealed coatings has oxidised and diffused through the HA layer more readily than the surfaces that were in situ annealed at 500 and 600°C.

3.3 XPS

The XPS data for the uppermost surface of the Ti-6Al-4V substrate, the sputter deposited titanium interlayer (at a Take Off Angle (TOA) of 0°) and the as-deposited Ca-P coating have been reported previously [23]. Furthermore, the as-deposited coating was not analysed at different TOAs due to the fact it would not be utilised in any of the MALDI-MS experiments. From previous experience these coatings showed a distinct lack of stability in physiological fluid and were not stable enough to conduct such experiments [10]. The XPS survey scan for the Ca-P coating on the titanium layer in situ annealed to 500°C (0° TOA) as shown in Fig. 2 indicates similar peaks to those observed for the as-deposited Ca-P coating. In addition to this low levels of fluorine were detected for this in situ annealed

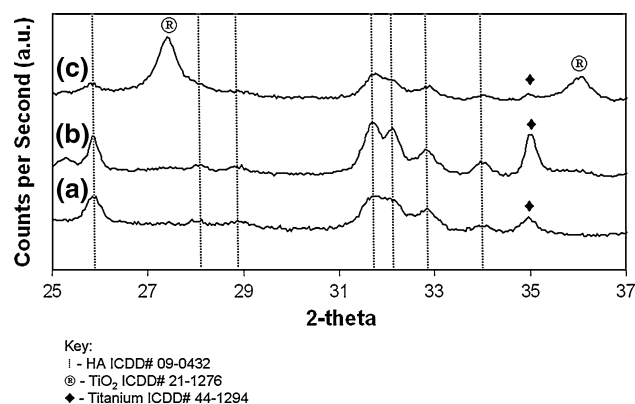


Fig. 1 XRD patterns for Ca-P coatings on titanium layers where (a) ISA 500°C, (b) ISA 600°C and (c) ISA 700°C samples (ISA—in situ annealed)

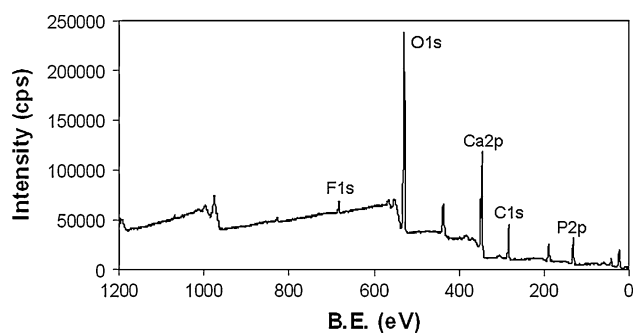


Fig. 2 XPS wide energy survey scan for the ISA 500°C sample (ISA—in situ annealed)

500°C Ca–P coating as shown in Table 1 and Fig. 2. It is thought that the source of the fluorine signal observed in the in situ annealed Ca–P coatings may be due to PTFE materials used in the sputtering sources, however, as yet this has not been confirmed. The results for the fitted high resolution XPS data obtained for the C1s, O1s, Ca2p and P2p regions of the Ca–P in situ annealed to 500°C (0° TOA) are presented in Fig. 3 along with the tabulated data for the same results in Tables 1, 2, 3, 4, 5, 6 (which also includes the data for coatings analysed at TOAs of 45° and 75° for comparison). The C1s region, has been curve fitted with three different components. The dominant peak (285.0 eV) is attributed to hydrocarbon species, i.e. C–C and/or C–H, present as a result of adventitious carbon contamination [44]. The other peaks at 286.5 and 289.7 eV are typical of C–O bonding and C=O bonding, respectively [7, 47]. The corresponding O1s peak can be fitted into two separate peaks. The most intense component at 531.2 eV corresponds to an O–P bonded species and the second peak at 532.5 eV can be attributed to oxygen bonded to carbon and/or an OH[−] species [7, 48]. The Ca2p region for this in situ annealed coating at 500°C, exhibits a well-resolved doublet with a Ca2p_{3/2} component at 347.5 eV and a Ca2p_{1/2} component at 351.0 eV [7, 48]. The Ca2p_{1/2} and Ca2p_{3/2} bands are separated by approximately 3.5 eV and have the correct relative intensity ratio of 3:1. The fitted

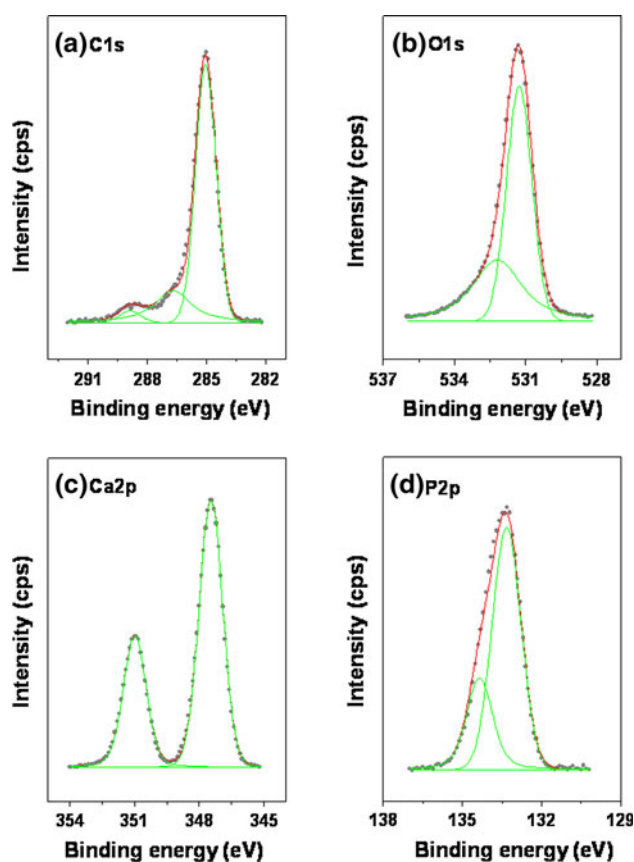


Fig. 3 High resolution XPS spectra of **a** C1s, **b** O1s, **c** Ca2p and **d** P2p for the ISA 500°C sample (ISA—in situ annealed)

P2p envelope indicates the presence of two components with B.E. positions of 133.3 and 134.2 eV, which correspond to the P2p_{3/2} and P2p_{1/2} states of phosphorus in a Ca–P material, respectively [7, 49]. No peaks indicative of titanium or any oxides of titanium were detected for this particular surface. The Ca/P ratio of the Ca–P coating in situ annealed to 500°C (0° TOA) was 1.49, as reported in Table 4, a value slightly lower than expected for stoichiometric HA (1.67) [5]. Similar peak positions are also observed for the Ca–P coating in situ annealed to 500°C at

Table 1 XPS peak position data for the Ca–P/TiO₂ coatings at 0°C TOA (ISA—in situ annealed)

Sample	Peak position (binding energy) eV							
	C1s	O1s	Ca2p _{3/2}	Ca2p _{1/2}	Ti2p _{3/2}	Ti2p _{1/2}	P2p	F1s
ISA 500	285	531.2	347.5	351	–	–	133.3	685.3
	286.5	532.5					134.2	
	289.7							
ISA 600	285	531.2	347.6	351.1	458.8	463.5	133.3	684.5
	286.4	532.2					134.3	
	289.4							
ISA 700	285	531.2	347.5	351	458.6	463.8	133.2	685
	286.4	532.1					134.1	
	288.9							

Table 2 XPS peak position data for the Ca–P/TiO₂ coatings at 45°C TOA (ISA—in situ annealed)

Sample	Peak position (binding energy) eV							
	C1s	O1s	Ca2p _{3/2}	Ca2p _{1/2}	Ti2p _{3/2}	Ti2p _{1/2}	P2p	F1s
ISA 500	285	531.2	347.4	350.9	–	–	133.2	685.3
	286.4	532.2					134.1	
	288.6							
ISA 600	285	531.2	347.4	351	458.8	463.8	133.2	684.5
	286.4	532.5					134.1	
	289.4							
ISA 700	285	531.3	347.5	351	458.7	463.8	133.1	685.2
	286.4	532.5					134.1	
	289							

Table 3 XPS peak position data for the Ca–P/TiO₂ coatings at 75°C TOA (ISA—in situ annealed)

Sample	Peak position (binding energy) eV							
	C1s	O1s	Ca2p _{3/2}	Ca2p _{1/2}	Ti2p _{3/2}	Ti2p _{1/2}	P2p	F1s
ISA 500	285	531.3	347.4	350.9	–	–	133.1	684.4
	286.5	532.2					134.1	
	288.5							
ISA 600	285	531.2	347.4	350.9	–	–	133.2	684.4
	286.5	532.3					134.3	
	288.9							
ISA 700	285	531.2	347.6	351.1	458.7	464.1	133.1	685.1
	286.4	532.2					134.1	
	289.2							

Table 4 XPS quantitative data for the Ca–P/TiO₂ coatings at 0°C TOA (ISA—in situ annealed)

Sample	% Atomic concentration						
	C1s	O1s	Ca2p	P2p	Ti2p	F1s	Ca/P
ISA 500	28.6	44.5	14.5	9.7	–	2.8	1.49
ISA 600	29.4	41.5	13.4	8.5	0.4	6.8	1.57
ISA 700	30.1	41.1	13.6	6.8	0.7	7.7	2.00

Table 5 XPS quantitative data for the Ca–P/TiO₂ coatings at 45°C TOA (ISA—in situ annealed)

Sample	% Atomic concentration						
	C1s	O1s	Ca2p	P2p	Ti2p	F1s	Ca/P
ISA 500	35.6	38.8	13.7	9.6	–	2.1	1.43
ISA 600	34.3	39.2	13.3	8.7	0.5	4.1	1.53
ISA 700	33.0	38.6	14.3	7.1	0.7	6.4	2.01

45° and 75° take off angles, as shown in Tables 2 and 3, respectively. No significant difference was observed in the Ca/P ratio for the spectra collected at either of these take off angles, as shown in Tables 5 and 6.

However, after in situ annealing of the Ca–P coatings deposited onto the titanium layer to 600°C (0° TOA),

Table 6 XPS quantitative data for the Ca–P/TiO₂ coatings at 75°C TOA (ISA—in situ annealed)

Sample	% Atomic concentration						
	C1s	O1s	Ca2p	P2p	Ti2p	F1s	Ca/P
ISA 500	46.9	31.5	11.8	7.8	–	1.9	1.51
ISA 600	33.2	40.2	11.1	6.1	–	9.7	1.83
ISA 700	36.5	35.9	14.6	6.4	0.6	6.0	2.26

significant differences were observed and a weak Ti2p peak was detected. The distribution of peaks in the Ti2p envelope for this coating indicates the presence of TiO₂ with peaks at 458.8 eV (Ti2p_{3/2}) and at 463.5 eV (Ti2p_{1/2}) [50–52] as given in Table 1. No significant change was observed in the Ca/P ratio of this coating (1.57) when compared to that observed for the coating in situ annealed to 500°C (0° TOA) at 1.49. Furthermore, no significant differences in the BE contributions of the fitted XPS spectral data for the Ca–P coatings in situ annealed to 600°C (0° TOA) were evident. Similar results were observed for the fitted spectra for the in situ annealed coating at 600°C (45° TOA), with a Ca/P ratio of 1.53. However, the XPS data for the in situ annealed 600°C at a TOA of 75° indicates a significant increase in the Ca/P

ratio to 1.83. In addition, no peaks indicative of titanium (or oxides of titanium) were observed for these coatings in situ annealed to 600°C at a TOA of 75°.

In comparison, in situ annealing of the Ca–P coatings to 700°C (0° TOA) produced surfaces that had a very high Ca/P ratio (2.00) as given by the XPS data in Table 4. The fitted Ti2p envelope indicated the presence of peaks indicative of TiO₂ at 458.6 eV (Ti2p_{3/2}) and at 463.8 eV (Ti2p_{1/2}) [50–52]. Similarly, the Ca/P ratio of the coating in situ annealed to 700°C (45° TOA) was high at 2.01 as given in Table 5. The fitted XPS spectral data did not show any significant differences when compared to those observed after in situ annealing to 700°C (0° TOA), as shown in Table 2. The Ca/P ratio did however increase significantly after analysing the 700°C in situ annealed coating at a TOA of 75° to 2.26, as shown in Table 6. This result is not un-expected for coatings produced using this method and indicates a calcium rich surface. In addition to this, peaks indicative of TiO₂ are clearly observed in the Ti2p spectral envelope for the 700°C in situ annealed coating (75° TOA).

The stoichiometry obtained from the XPS analysis of the coatings annealed to 500 and 600°C at TOAs of 0° and 45° are close to that of tri-calcium phosphate (TCP) (Ca/P—1.5). Despite this the XRD data clearly shows the presence of HA material only. This may suggest that the levels of TCP are below the detection limits of the XRD technique or that the coatings in situ annealed at these temperatures have a phosphorus rich surface [23]. This is also the case for the 500°C surface analysed at a TOA of 75°. In contrast to these results, the Ca/P ratios obtained for the surfaces in situ annealed to 700°C (at all TOAs utilised in this study) indicated Ca/P ratios of 2.0–2.26 which highlights the calcium rich nature of the uppermost surfaces created here. This is also true for the 600°C in situ annealed sample at a TOA of 75°. These XPS results clearly show an increase in the Ca/P ratio with increasing in situ annealing temperature, as has been observed in previous studies [23]. In addition to this, the data presented here also confirm that this process is predominantly a surface phenomenon given the significant increases in the Ca/P ratio observed at the 75° TOAs for the 600 and 700°C samples. This supports previous assumptions that the increase in the Ca/P ratio as a result of increasing annealing temperature (in situ) is a consequence of the evaporation of volatile phosphorus species from the surfaces of such sputter deposited samples [23]. Previous work, which utilised post-deposition annealing of similar calcium phosphate samples in air showed an increase in the Ca/P ratio with increasing annealing temperature (to a maximum of 500°C), which is consistent with the results observed here [7, 10, 13]. However, in previous studies performed using post deposition annealing in air to 600 and 700°C, the Ca/P ratio is

seen to fall significantly and in these cases, the incorporation of TiO₂ has been attributed to the stability of the coatings and the impediment of the evaporation of any phosphorus species. In the case of the in situ annealed samples, thermal processing was carried out over a period of 5 h (when compared to the 2 h for the post deposition annealed samples in previous studies) [23]. As such, the increase in the Ca/P ratio observed for the in situ annealing samples (especially in the outermost surfaces regions, as given by the change in the TOA of the XPS analysis) could be explained by this increased annealing time, which has resulted in the evaporation of any volatile phosphorus products from the surface leaving a more Ca rich layer. From these XPS results it is apparent that only the 700°C in situ annealed sample shows a hybrid HA/TiO₂ outermost surface layer when compared to the 500 and 600°C in situ annealed coatings, and concurs with the data obtained from the XRD analyses. The presence of CaTiO₃ in the outmost surface of the 700°C in situ annealed samples can be ruled out due to the fact that peak positions observed for the Ti2p envelope given in Tables 1, 2, 3 (for TOAs of 0°, 45° and 75°, respectively) correspond to that for TiO₂ at approximately 458.8 eV [53]. Typically, the titanium bonding states for CaTiO₃ are observed around 459.2 eV [53].

3.4 AFM

The AFM images of the Ti–6Al–4V substrate in Fig. 4a (5 µm × 5 µm) show a series of surface features including random abrasion scratches, small hillocks, pits and fissures. In the case of the abrasion scratches these range in width from 0.3 to 1.0 µm and in depth from 0.1 to 0.3 µm. For the Ti–6Al–4V substrate coated with a titanium layer, titanium crystallites of up to 200 nm in diameter seem to have formed preferentially around the more prominent surface features on the substrate as shown in Fig. 4b (5 µm × 5 µm). The corresponding AFM images for the as-deposited Ca–P coating as illustrated in Fig. 4c (5 µm × 5 µm) show a relative tendency for the coatings to mimic the substrate topography and to conform to striations and defects produced by the abrasion of the substrate. However, there is evidence from the AFM to suggest that there has been significant in-filling of the larger pits and fissures on the substrate surface, which is typical of previous studies utilising similar RF magnetron sputter deposited calcium phosphate coatings [7, 10, 23].

The AFM image for the 500°C in situ annealed surface, as shown in Fig. 5a (10 µm × 10 µm), appears to indicate that the coatings transforms into one that exhibits a series of sharp columnar features right across the coating surface and range in size from 0.1 to 0.5 µm. These values approximate closely to those observed before for sputter deposited Ca–P coatings [7, 10, 23]. The coating in situ

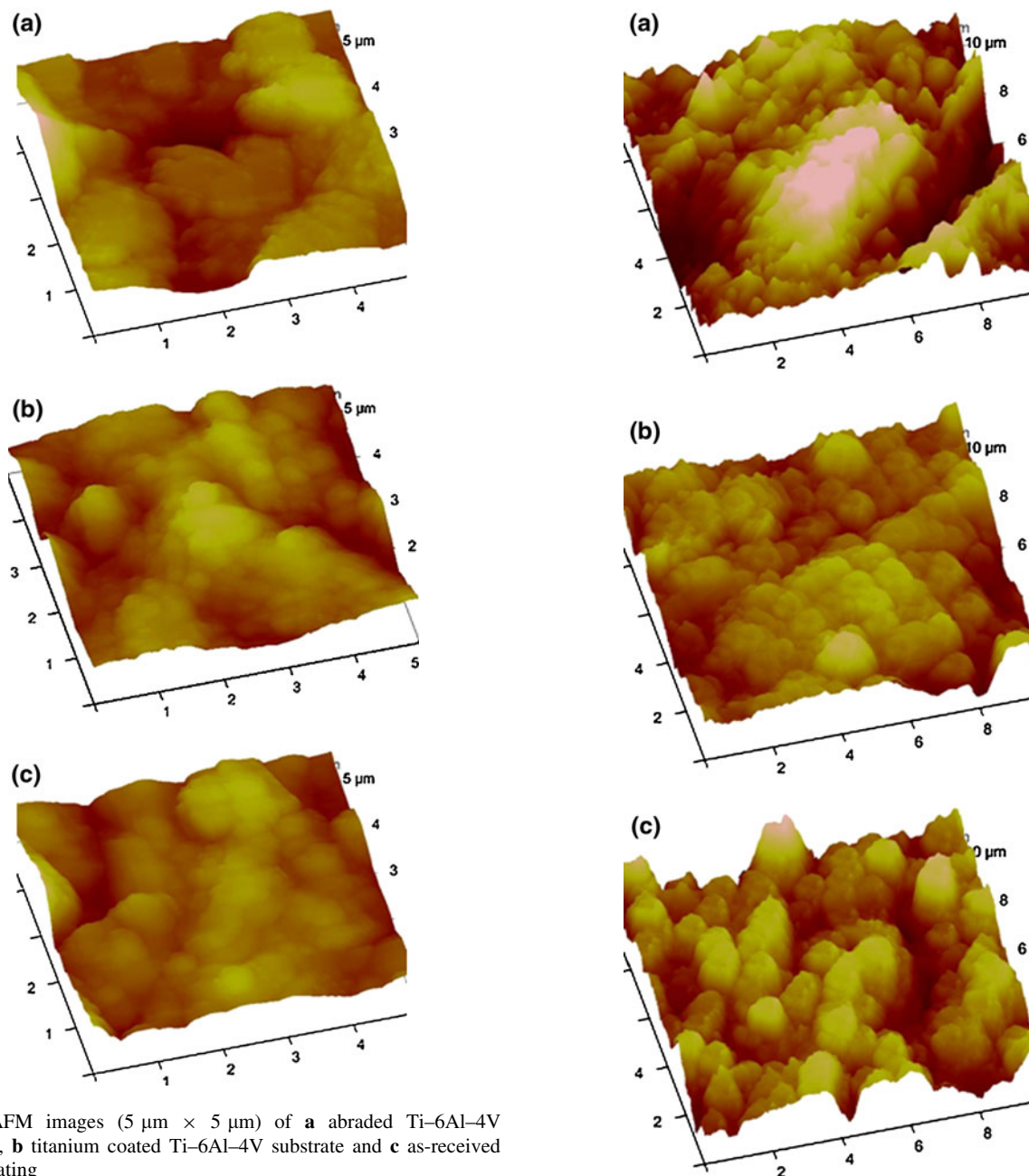


Fig. 4 AFM images ($5\ \mu\text{m} \times 5\ \mu\text{m}$) of **a** abraded Ti-6Al-4V substrate, **b** titanium coated Ti-6Al-4V substrate and **c** as-received Ca-P coating

annealed to 600°C has transformed into one that exhibits large spherical features that are between 0.5 and $1.5\ \mu\text{m}$, as shown in Fig. 5b. The sample in situ annealed to 700°C shows further significant change in the surface morphology, with the larger columnar structures becoming more prominent. Small nanocrystallite features of up to $100\ \text{nm}$ are also observed across the entire surface of the 700°C in situ annealed samples and are organised into small chains as shown in Fig. 5c. Similar data were obtained for such coatings in previous studies [23]. These AFM results, as with the XPS and XRD data, clearly indicate that only the 700°C in situ annealed coatings shows a hybrid HA/TiO₂

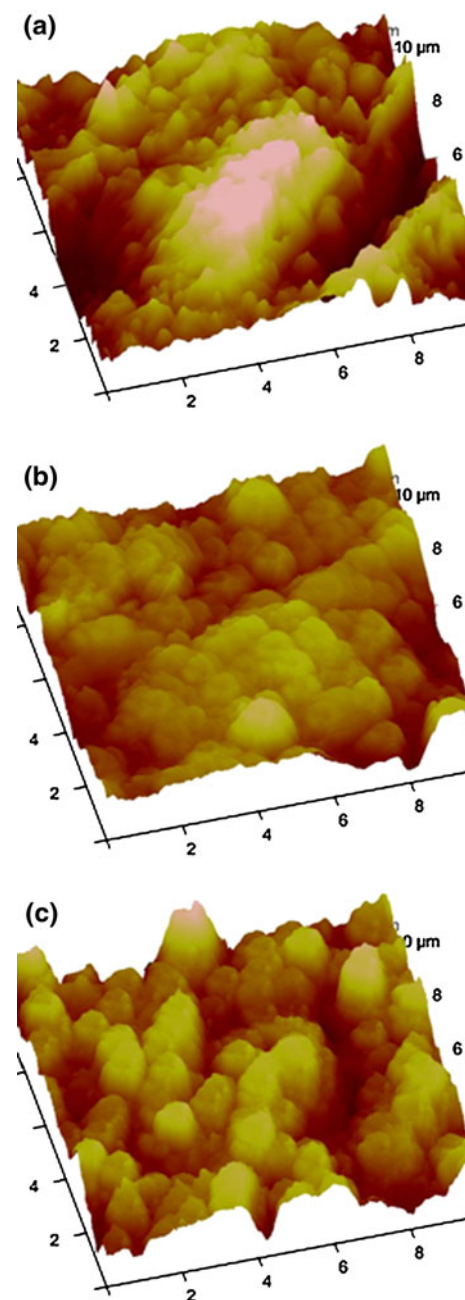


Fig. 5 AFM images ($10\ \mu\text{m} \times 10\ \mu\text{m}$) of **a** ISA 500°C , **b** ISA 600°C and **c** ISA 700°C samples (ISA—in situ annealed)

outermost surface layer when compared to the 500°C and 600°C in situ annealed surfaces.

3.5 Protein adsorption

3.5.1 Surface-MALDI

Surface-MALDI has proven to be a very useful technique at detecting proteins adsorbed to surfaces [42, 43],

particularly from complex protein solutions, such as serum. Indeed, MALDI appears to be a suitable technique that has the promise to detect multiply adsorbed proteins on planar surfaces exposed to serum. In particular, it has the sensitivity to detect proteins with concentrations in the low ng/cm² range, over areas of a few mm². The experiments were chosen to mimic the cell culture environment in which the cells are suspended in 10% FBS solution. The question asked was, are there serum proteins that adsorb to the different coatings that could influence the cell behaviour? Our methodology is initially based on determining whether surface-MALDI can detect proteins adsorbed to the different coatings produced here to be used for bone regeneration, and potentially identifying the species present based on existing knowledge of the composition of serum. The knowledge generated will be utilised in future work where a more comprehensive programme of cellular responses to the individual components detected from the serum experiments will be undertaken.

Figure 6 shows a surface-MALDI spectrum recorded from the Ti-6Al-4V substrate after 1 h exposure to 10% FBS. Figure 6a shows the spectrum ranging from 5 to 100 kDa, and Fig. 6b shows the expanded plot from 5 to 25 kDa. Clearly, a large number of peaks are present in the

spectra indicating that many different serum proteins adsorb to the Ti-6Al-4V surface. The major peaks in the spectrum, along with potential assignments are summarised in Table 7. A combination of literature [38, 54] reports and known bovine and human proteins in the iProClass database [55] were used to interpret the spectra. We tentatively base the assignments on knowledge of proteins detected in human serum with medium to high concentrations, since such knowledge is unavailable for bovine serum. Serum albumin is clearly the major protein detected with two peaks at 68.3 and 34.3 kDa corresponding to the $[M + H]^+$, $[2M + H]^+$ ions, respectively. The highest molecular weight protein detected is assigned to adsorbed transferrin, with a molecular weight of 79.4 kDa. There are a number of high molecular weight proteins known to be in serum at quite concentrations that are either not detected or not considered due to the limitations in detection based on instrument limitations including fibronectin (MW 250 kDa), alpha-2-macroglobulin (MW 160 kDa), ceruplasmin (MW 120 kDa), plasminogen (MW 88 kDa), integrin b-1 (MW 88 kDa), and cone cGP-specific 3',5'-cyclic phosphodiesterase α -subunit. It cannot be ruled out that some of the low molecular weight species detected are fragments of these proteins. In addition, we are also assuming that FBS has very few immunoglobulins present and that the preparation and heat inactivation of FBS eliminates plasma proteins involved in coagulation and the complement proteins. However, it should be noted that antithrombin III has been detected in FBS using LC-MS [4].

The largest and most broad peak occurs in the molecular weight range 38.4–51.7 kDa. Unfortunately due to the low mass resolution of the MALDI instrument operating in linear mode the peak is unresolvable. The broadness of the peak most likely corresponds to spectral overlap from adsorption of a large number of the most abundant serum proteins in this molecular weight range including haptoglobin (44,859 Da), α -1-antitrypsin (46,104 Da), α -1-antichymotrypsin (46,954 Da), beta-2-glycoprotein (38,252 Da), alpha-2-hs-glycoprotein (39,325 Da), and α -1-1-microglobulin and inter- α -trypsin inhibitor light chain (39,232 Da). Similarly a small but broad peak is detected in the mass range 52.7–57.1 kDa. A number of known proteins possibly adsorb in this mass range that are known to be quite concentrated in human serum including vitamin-d-binding protein (53,342 Da), vitronectin (53,575 Da), alpha-1B-glycoprotein (54,273 Da), hemopexin (51,676 Da), antithrombin III (52,347 Da), and α -2 antiplasmin (54,711 Da). Furthermore, it should be noted that the low intensity of the peak suggests that the surface concentration of these components is quite low.

The large peak at ~23.7 kDa does not have any obvious candidates from the literature. However, it has been shown that growth factors can be present in FBS [4],

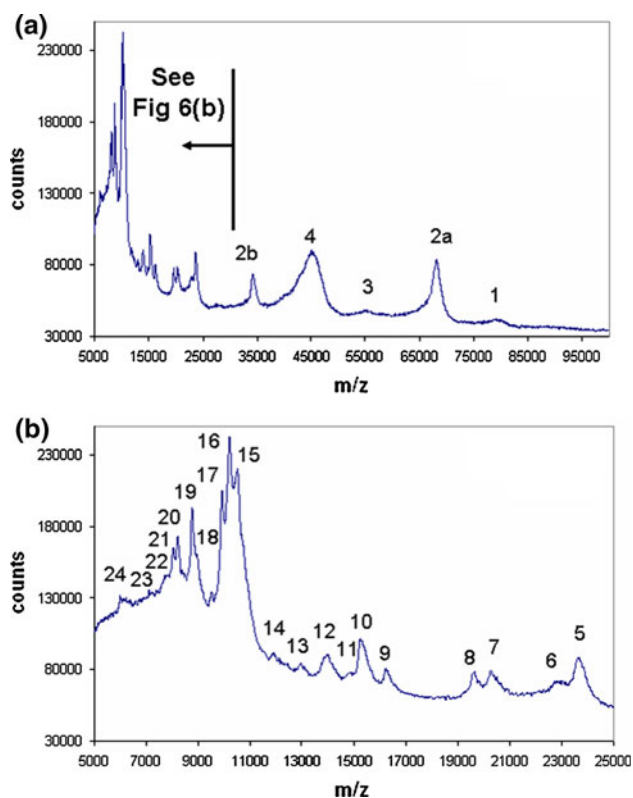


Fig. 6 Surface-MALDI data recorded from the Ti-6Al-4V substrate after 1 h exposure to 10% FBS where **a** 5–100 kDa spectrum range, and **b** 5–25 kDa spectrum range

Table 7 Summary of the surface-MALDI data generated from the Ti–6Al–4V substrate exposed to 10% FBS and possible assignments based on information obtained from the iProClass database for bovine proteins (<http://pir.georgetown.edu/>)

Peak no.	Detected MW (kDa)	Possible assignment	Known MW (Da)	Concentration ^a in serum (μg/ml)	ID
1	79.4	Transferrin	77753	2660	A60166
2a, 2b	68.3, 34.3	Albumin	69293	45000	ABBOS
3	52.7–57.1	Vitamin-d-binding protein	53342	400	VTDB
3	52.7–57.1	Vitronectin	53575	340	Q3ZBS7
3	52.7–57.1	α-1B-Glycoprotein	54273 (H)	225	P04217
3	52.7–57.1	Hemopexin	51676	200	Q3SZV7
3	52.7–57.1	Antithrombin III	52347	145 ^b	ANT3
3	52.7–57.1	α-2 Antiplasmin	54711	60 ^b	A2AP
4	38.4–51.0	Haptoglobulin	44859	1365	Q2TBU0
4	38.4–51.0	α-1-Antitrypsin	46104	1235	A1AT
4	38.4–51.0	α-1-Antichymotrypsin	46954	450	S66289
4	38.4–51.0	β-2-Glycoprotein	38252	220	APOH
4	38.4–51.0	α-2-hs-Glycoprotein	39325 (H)	625	A2HS
4	38.4–51.0	α-1-1-Microglobulin and inter-α-trypsin inhibitor light chain	39232	Unknown	AMBP
5	23.7	Platelet-derived growth factor beta isoform 1	23723	Unknown	Q58D48
5	23.7	Interleukin 6 (IL-6)	23759	Unknown	P26892
6	23.0	α-1-Acid-glycoprotein	23182	870	A1AG
7	20.3	Plasma retinol binding protein	21069	55	P18902
7	20.3	Interleukin 10 (IL-10)	20411	Unknown	P43480
7	20.3	Fibroblast growth factor 12 isoform 2	20424	Unknown	Q5E9M0
7	20.3	Fibronectin variable factor	20378	Unknown	Q9MZ31
7	20.3	Transforming growth factor beta regulator 1	20429	Unknown	Q0V8K6
8	19.7	Insulin-like growth factor II (IGF-II)	19682	Unknown	P07456
9	16.3	LPS-binding protein	16980	18	Q2KVH3
10	15.3	Apolipoprotein B100	15653 (H)	1330	Q13789
10	15.3	Prealbumin	15727	345	O46375
10	15.3	Hemoglobin beta fetal chain	15859	Unknown	HBBF
11	15.0	Hemoglobin α-chain	15184	Unknown	HBA
12	14.1	Serum amyloid A	14516	10	P35541
13	13.1	β-2-Microglobulin	13667	16	P01888
14	11.9	Unknown			
15	10.5	Apolipoprotein A-II	11202	460	APA2
16	10.2	Apolipoprotein C-III	10692	124	P19035
17	9.9	Alpha 1-antichymotrypsin (Fragment)	9794	Unknown	Q28922
18	9.5	Platelet factor 4	9523	Unknown	P02777
18	9.5	Apolipoprotein C-I	9332 (H)	7	P02654
19	8.7	Apolipoprotein C-II	8606	33	P19034
20	8.2	Unknown			
21	8.0	Unknown			
22	7.7	Unknown			
23	7.1	Unknown			
24	6.0	Unknown			

^a Concentration in human serum [3], unknown for FBS. (H) Human assignment. ^b Detected in FBS in high abundance [4]

however, there were major differences from supplier to supplier making it difficult to assign any peaks to these protein species. One possible candidate is platelet-derived growth factor beta isoform 1 (23,723 Da) that been cited in the iProClass database. An additional candidate could be Interleukin 6 (IL-6) (23,759 Da), which has been detected adsorbed to heparin coated extracorporeal circuits exposed to plasma [56]. Furthermore, there are additional peaks in the spectrum that are potentially growth factors at mass values 20.3 and 19.7 kDa for fibroblast growth factor 12 isoform 2 (20,424 Da) or transforming growth factor beta regulator 1 (20,429 Da) and insulin-like growth factor II (IGF-II) (19,682 Da). Their concentration in FBS is unknown. Other candidates for the peak at 20.3 kDa include Interleukin 10 (IL-10) (20,411 Da) and fibronectin variable factor (20,378 Da).

There are a number of proteins detected that are tentatively assigned to apolipoproteins. These include apolipoprotein B100 (15.3 kDa), apolipoprotein A-II (10.5 kDa), apolipoprotein C-III (10.2 kDa), apolipoprotein C-I (9.5 kDa), and apolipoprotein C-II (8.7 kDa). However, the peak at 15.3 kDa has several other possible overlapping candidates including prealbumin (15,727 Da), and hemoglobin beta fetal chain (15,859 Da). Interestingly, no apolipoprotein A1 (Apo-A1, MW 30,276 Da) or apolipoprotein E (Apo E, MW 35,980 Da) is detected. Both these proteins are quite abundant in serum and have been associated with opsonization of particle drug carriers and wear particles in orthopaedics. Apo E has been implicated in adsorbing to the surface of phosphatidyl serine containing liposomes [57], and Apo A1 has been shown to be a key protein adsorbing from serum onto wear particles in hip-joint replacement, along with albumin and α -1-antitrypsin [58]. Apo A1 has also been shown to adsorb to the surface of copolymer nanoparticles from plasma [59].

Several additional proteins were detected at 15.0, 14.1, 13.1, 9.9 and 9.5 kDa and these are tentatively assigned to low abundant proteins hemoglobin α -chain (15,184 Da), serum amyloid A (14,516 Da), beta-2-microglobulin (13,667 Da), alpha 1-antichymotrypsin (Fragment) (9,794 Da), platelet factor 4 (9,523 Da). Finally, a number of other peaks are present in the spectrum and it is not possible to provide any possible assignments to them (11.9, 8.2, 8.0, 7.7, 7.1, and 6.0 kDa) based on current knowledge despite there being a large number of possibilities in the protein databases. Handling of serum and its preparation from plasma can change its composition by producing proteolytic fragments of larger protein [60, 61].

The coatings produced here were also assessed by surface-MALDI after 1 h exposure to 10% FBS. Figure 7 shows the spectrum of the in situ annealed 700°C surface and clearly shows a number of similarities to the control

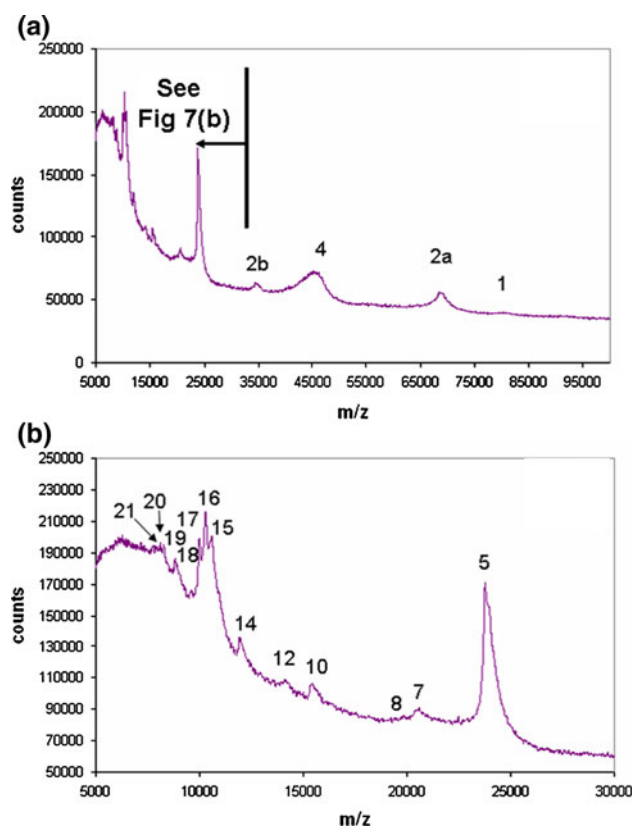


Fig. 7 Surface-MALDI spectrum for the ISA 700°C sample (ISA—in situ annealed)

surface, however, a number of peaks are not present in the spectrum. Table 8 is a summary of the peaks detected for all the hybrid coatings generated from the surface-MALDI data. The only additional protein detected on any of the surfaces is a low intensity peak at 28.5 kDa, which is adsorbed to the in situ annealed 500°C surface. This may be apolipoprotein A1, although the mass is lower than expected for bovine Apo A1 (MW 30,276 Da). The major peaks detected on the control substrate appear on all the hybrid surfaces tested, namely, at 68.3, 34.3 kDa (albumin), 38.4–51.0 kDa (haptoglobin, α -1-antitrypsin, α -1-antichymotrypsin, beta-2-glycoprotein, alpha-2-hs-glycoprotein, α -1-1-microglobulin and inter- α -trypsin inhibitor light chain), 23.7 kDa (platelet-derived growth factor beta isoform 1 and Interleukin 6 (IL-6)), 20.3 kDa (fibroblast growth factor 12 isoform 2 or transforming growth factor beta regulator 1), 15.3 kDa (apolipoprotein B100, prealbumin, or hemoglobin beta fetal chain), 10.5 kDa (apolipoprotein A-II), 10.2 kDa (apolipoprotein C-III), 9.9 kDa (Alpha 1-antichymotrypsin (Fragment)), and 8.7 kDa (apolipoprotein C-II). There are also traces of transferrin (79.4), vitamin-d-binding protein, or vitronectin, or alpha-1B-glycoprotein, or hemopexin, or antithrombin III, and/or α -2 antiplasmin in the mass range 38.4–51.0 kDa. In addition, there are clear variations in the relative intensities

Table 8 Summary of the protein peaks detected on the various Ca–P surfaces (ISA—in situ annealed)

Peak No.	Detected MW (kDa)	Surface		
		ISA 500	ISA 600	ISA 700
1	79.4	Trace	Trace	Trace
2a, 2b	68.3, 34.3	Yes	Yes	Yes
3	52.7–57.1	Trace	Trace	No
4	38.4–51.0	Yes	Yes	Yes
5	23.7	Yes	Yes	Yes
6	23.0	Yes	No	No
7	20.3	Yes	Trace	Yes
8	19.7	No	No	Trace
9	16.3	Yes	Trace	No
10	15.3	Yes	Yes	Yes
11	15.0	Trace	No	No
12	14.1	Yes	No	Yes
13	13.1	Trace	No	No
14	11.9	No	Yes	Yes
15	10.5	Yes	Yes	Yes
16	10.2	Yes	Yes	Yes
17	9.9	Yes	Yes	Yes
18	9.5	Trace	No	Yes
19	8.7	Yes	Yes	Yes
20	8.2	Trace	Trace	Trace
21	8.0	Trace	Trace	Trace
22	7.7	No	No	No
23	7.1	No	No	No
24	6.0	Trace	No	No

of the peaks between samples, which clearly indicate differences in the surface concentrations of each of the species.

What is clear from the surface-MALDI-MS results is that the coatings produced here inhibit the adsorption of a range of specific proteins with molecular weights (MWs) of less than 23.1 kDa more readily than those at higher MWs (>23.1 kDa), as shown in Table 8. In addition to this, the adsorption of proteins associated with peaks at MWs of between 52.7 and 57.1 kDa are also inhibited in the in situ annealed 700°C samples. Furthermore, both the in situ annealed 600°C and in situ annealed 700°C samples inhibit the adsorption of a greater range of proteins than the in situ annealed 500°C samples or the Ti–6Al–4V substrate as shown in Tables 7 and 8. These particular samples show a higher Ca/P ratio in the uppermost surface region from the XPS data (75° TOA) when compared to the in situ annealed 500°C samples. Generally, an increase in the Ca/P ratio increases the adsorption rate of proteins onto the surface of Ca–P materials, however, this phenomenon has been shown to differ greatly depending on the protein in

question [62]. These adsorbates were assigned to a combination of growth factors and lipoproteins present in serum.

Direct identification of the proteins/peptides detected on the surfaces, apart from perhaps some of the most concentrated proteins in serum, is not possible on account of the complexity of serum. However, actual detection by surface-MALDI indicates that they are present in significant concentrations at the interface between the implant surface and the cells. Additionally, the data generated highlights the complexity of protein adsorption phenomena when surfaces are exposed to biological fluids such as bovine serum. There are significant differences between all the surfaces in terms of peaks detected, which may translate into differences in cellular responses. In order to determine more precisely the compositions of the protein adlayers and the function of the individual proteins on the hybrid coatings classical proteomics approaches will most likely be needed in combination with experiments involving sera selectively depleted of suspected proteins or sera that have been fractionated, e.g. by dialysis or gel permeation chromatography. Our initial studies most certainly highlight the need for more advanced methods of identifying protein adsorbates on surfaces where proteins are allowed to freely adsorb, and are likely to influence initial cell attachment and growth on biomaterials. Such phenomena are obviously very important but too often overlooked in the biomaterials community.

4 Conclusions

A range of different Ca–P and Ca–P/TiO₂ surfaces were produced in this study utilising RF magnetron sputtering. The surfaces, which were produced via an in situ annealing approach during sputter deposition were characterised using surface specific analytical techniques. These analyses highlighted the fact that a hybrid Ca–P/TiO₂ surface was only produced after in situ annealing to 700°C, whereas the coatings produced at 500 and 600°C displayed the characteristics of a Ca–P surface, most notably at the higher TOA (75°). This study clearly indicates that surface-MALDI-MS has significant utility as a tool for studying the dynamic nature of protein adsorption onto the surfaces of bioceramic coatings. In addition, differences in the coating properties were seen to have a significant influence on the nature of the protein adsorption. However, due to the complexity of the systems studied here it is recognised that additional studies will have to be undertaken in order to elucidate the exact nature of the protein adsorption observed here. The in vitro cellular responses to these materials in the presence of serum have been started and will be presented in a future manuscript.

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